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DNC and CNC setting for Fanuc 16M. Download DNC Precision ... In the 'SET' mode select manual input mode and set following parameters. IO CHANNEL: 0: TAPE FORMAT: 0: PUNCH CODE: 1: TV CHECK: 0: Please, select following mode 'Offset Setting -> System -> Parameter (setting) and set following parameters #0000: 0000 0010 #0020 (IO Channel) 0 ...

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This parameter sets a password for protecting program Nos. 9000 to 9999. When a value other than zero is set in this parameter and this value differs from the keyword set in parameter No.3211, bit 4 (NE9) of parameter No.3202 for protecting program Nos. 9000 to 9999 is automatically set to 1. This disables the editing of program Nos. 9000 to 9999.

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