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The main variables in rolling are : •The roll diameter. •The deformation resistance of the metal as influenced by metallurgy, temperature and strain rate. •The friction between the rolls and the workpiece. •The presence of the front tension and/or back tension in the plane of the sheet.

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Under rolling conditions the contact area between roll and stock suffers wear, the other parts of a roll - body and necks - have to be considered as normal parts of designed components under high load. This means that necks should not experience plastic deformation or fatigue. However, loads in a mill are not clearly and precisely defined.

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This article presents an overview of fundamentals of rolling element bearing designs and technologies. The aim is to outline the complex interrelation of all fundamentals with the rolling contact fatigue and the attainable bearing life. Such fundamentals include, amongst others, bearing stressing and life capability.

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